
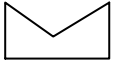
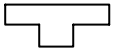





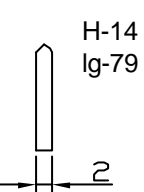
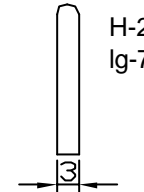
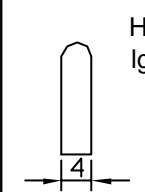
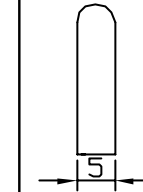
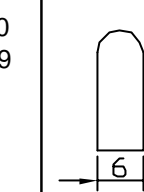
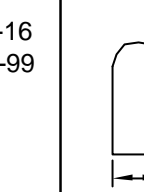
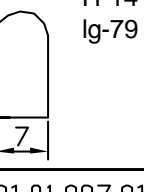
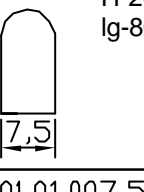
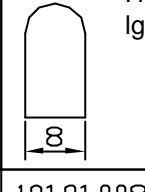
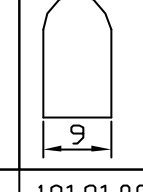
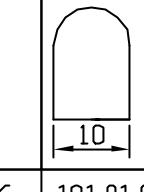
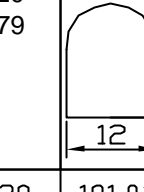
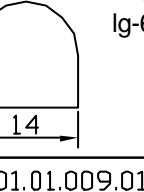
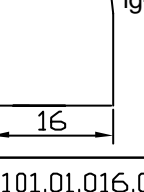
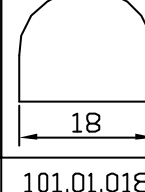
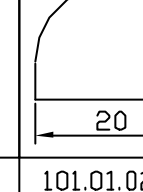
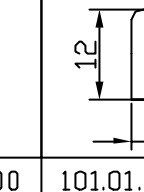
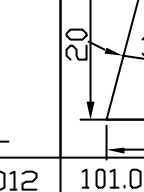
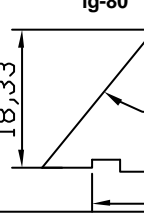
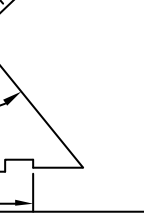
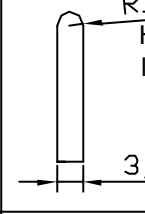
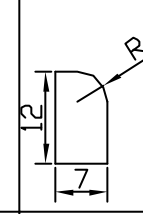
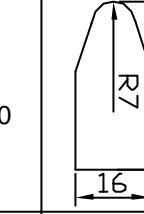
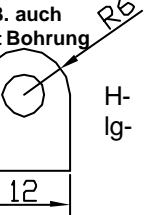
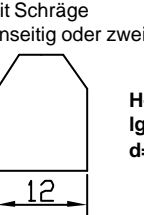
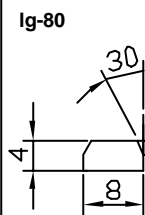
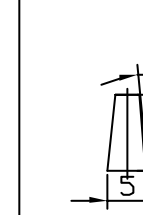
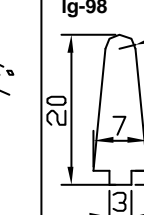
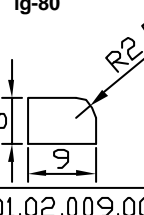
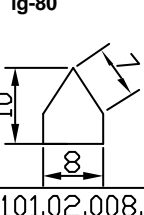
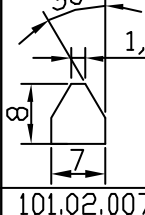
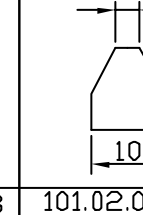
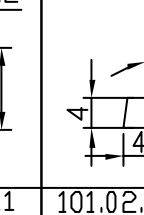
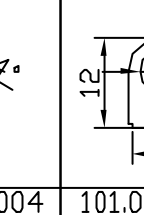


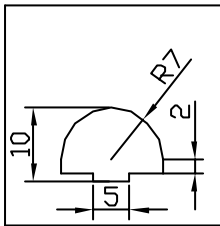
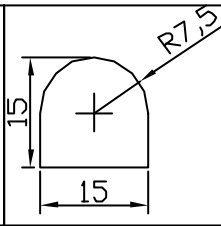
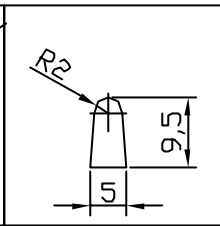
Erläuterung Nocken aus vorhandenen Werkzeugen

100.	00.	000.	000.	00
Bauform	Variante	Breite	Höhe	Variante
100	aus Platten			
101		mit Radius oder Schräge		
102		mit Prisma		
103	  	spez. Ausführungen		
104		mit Gewindebuchsen umspritzt oder eingedrückt		
105		Fächer		
106		mit Abstützung		

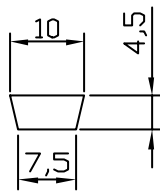
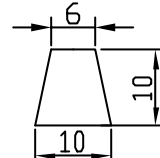
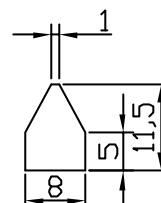
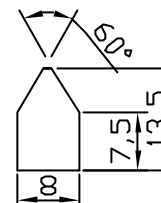
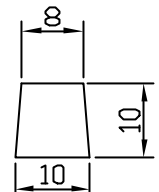
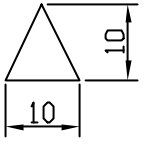
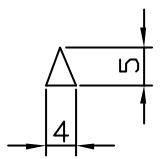
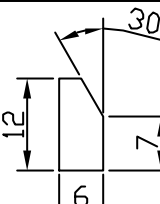
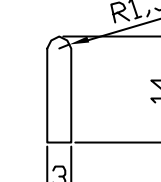
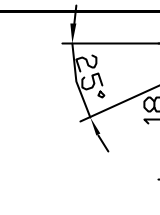
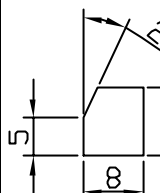
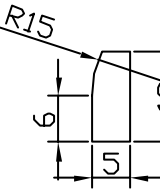
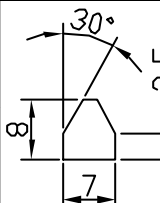
Nocken mit Radius oder Schräge Bauform 101.00.

 H-14 lg-79 2	 H-20 lg-75 3	 H-15 lg-79 4	 H-20 lg-79 5	 H-16 lg-99 6	 H-15 lg-75 6,5
101.01.002.014	101.01.003.020	101.01.004.015	101.01.005.020	101.01.06.016	101.01.006,5.016
 H-14 lg-79 7	 H-20 lg-80 7,5	 H-20 lg-79 8	 H-16 lg-79 9	 H-20 lg-79 10	 H-15 lg-98,5 12
101.01.007.014	101.01.007,5.020	101.01.008.020	101.01.009.016	101.01.010.020	101.01.012.015
 H-9,5 lg-62 14	 H-20 lg-79 16	 H-18 lg-18 18	 H-20 lg-20 20	 lg-80 12 6 R1,5	 lg-80 20 15 R3 30°
101.01.009.014	101.01.016.020	101.01.018.000	101.01.020.000	101.01.006.012	101.01.015.020
 lg-80 18,33 20 R3	 H-20 lg-78 3,5 R1,75	 lg-80 12 7 R4	 lg-60 16 7 R2	 lg-80 10 7 R2	
101.01.020.018,33	101.01.035.020	101.02.007.012	101.02.010.011	101.02.007.010	
 z.B. auch mit Bohrung R6 H-12 lg-12 12	 mit Schräge einseitig oder zweiseitig H-100 lg-100 d=5-25 12	 lg-80 4 8 2 30°	 lg-98 20 7 2 3 R2	 lg-80 8 12 R1	
101.02.012.015	101.02.012.100	101.02.008.004	101.02.008.010,1	101.02.007.020	101.02.012.008
 lg-80 6 9 R2,5	 lg-80 10 8 30°	 lg-80 8 7 30°	 3,2 10 11	 4 4 4 4°	 lg-80 12 8 ø6 R5
101.02.009.006	101.02.008.010	101.02.007.008	101.02.010.011	101.02.004.004	101.02.010.012

Nocken mit Radius oder Schräge Bauform 101.00.

					
101.01.015.3.010	101.01.015.015	101.01.005.0095			

Nocken mit Radius oder Schräge Bauform 101.00.

					
101.02.010.0045	101.02.010.010	101.02.008.0115	101.02.008.0135	101.02.010.8.010	101.02.010.010
					
101.02.004.005	101.02.006.007	101.02.003.014	101.02.010.018	101.02.008.009	
					
101.02.005.012	101.02.007.008				

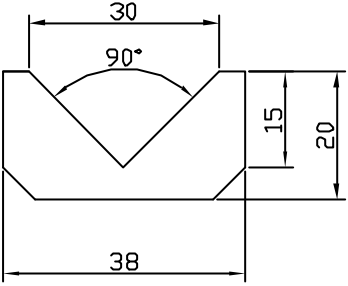
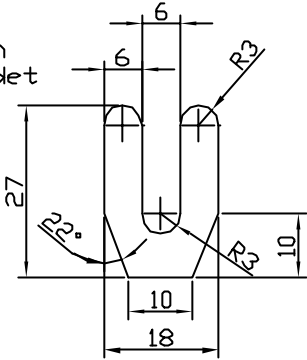
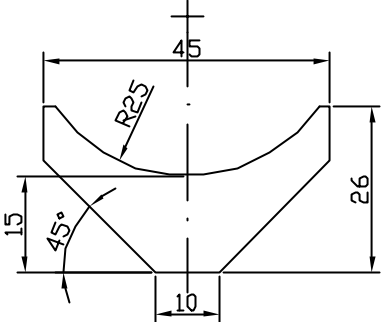
Nocken spez. Bauform 102.00.

<p style="text-align: center;">102.00.036.020</p>	<p style="text-align: center;">102.00.55.015</p>	<p style="text-align: center;">102.00.022.015</p>
<p style="text-align: center;">102.00.40.020</p>	<p style="text-align: center;">102.00.40.020</p>	<p style="text-align: center;">102.00.20.010</p>
<p style="text-align: center;">102.00.45.020</p>	<p style="text-align: center;">102.00.15.012</p>	<p style="text-align: center;">102.00.12.010</p>
<p style="text-align: center;">102.00.013,8.012</p>	<p style="text-align: center;">102.00.023,8.012</p>	<p style="text-align: center;">102.00.038.020</p>

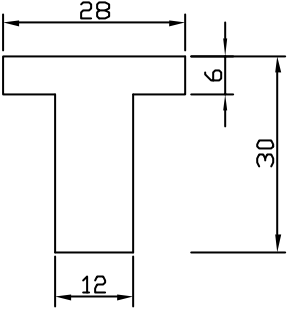
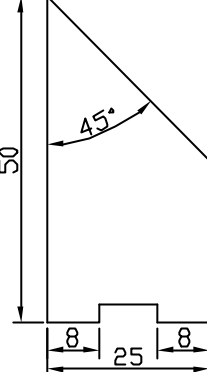
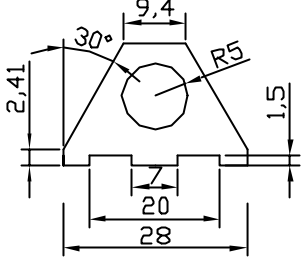
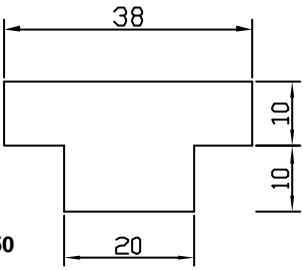
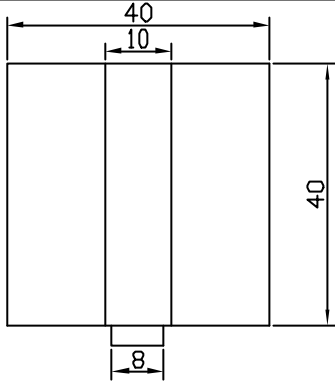
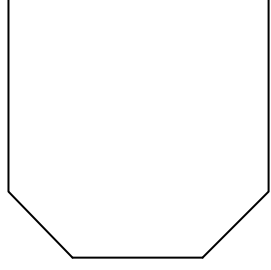
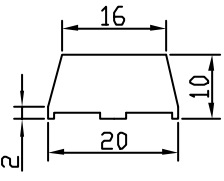
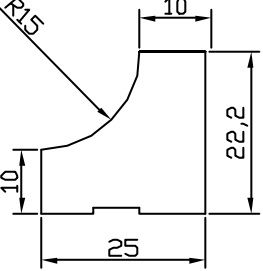
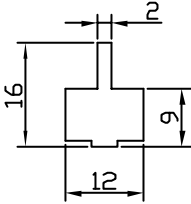
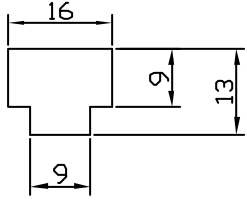
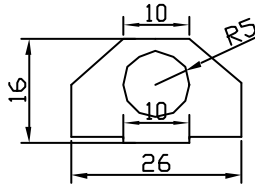
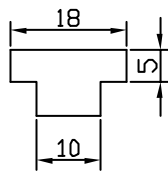
Nocken spez. Bauform 102.00.

102.00.057.028	102.00.295.010	102.00.022.015
102.00.32.022	102.00.75.029,5	102.00.25.015.1
102.00.25.015.2	102.00.25.014	102.00.25.015.3
102.00.024.017	102.00.028.016	102.00.032.020

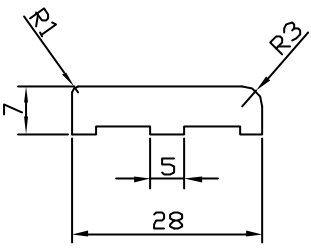
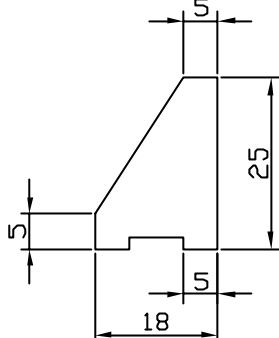
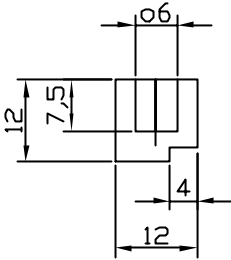
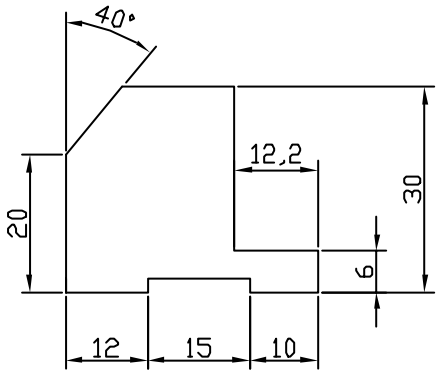
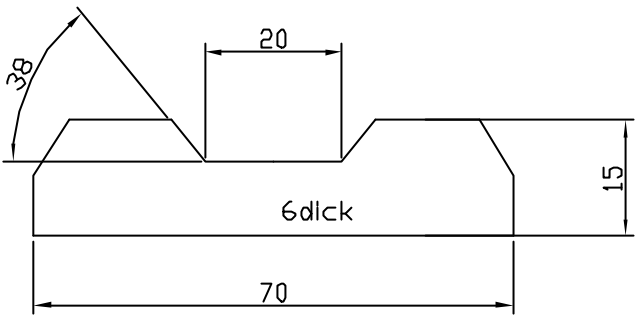
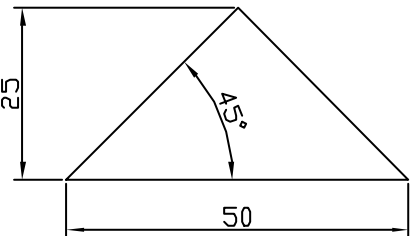
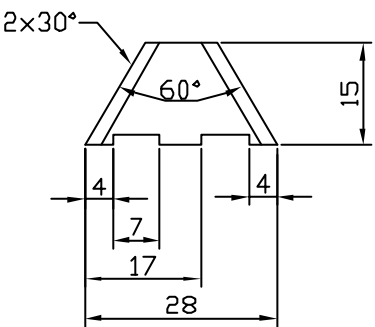
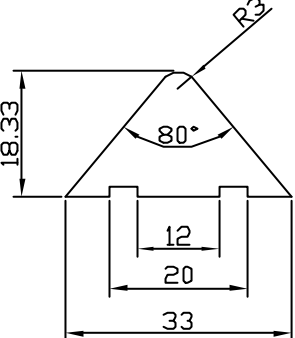
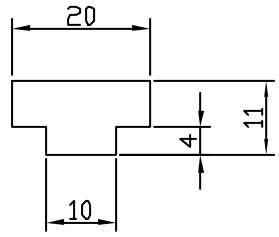
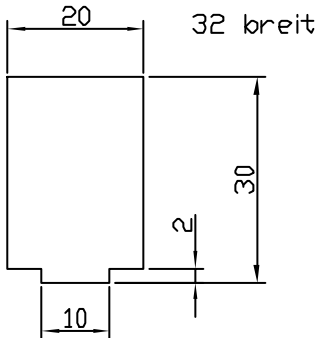
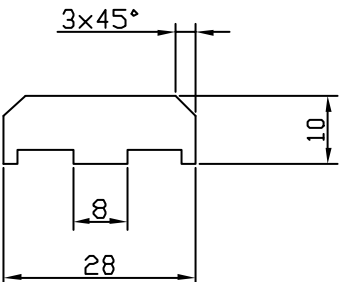
Nocken spez. Bauform 102.00.

	<p>alle Kanten gerundet</p> 	
102.00.038.020	102.00.018.027	102.00.045.026

Nocken spez. Bauform 103.00.

 <p>lg-79</p>	 <p>lg-25,5</p>	
<p>103.00.28.0304</p>	<p>103.00.25.50</p>	<p>103.00.28.018,5</p>
 <p>lg-150</p>		
<p>103.00.38.020</p>	<p>103.00.40.040</p>	
	 <p>lg-17</p>	 <p>lg-78</p>
<p>103.00.20.010</p>	<p>103.00.25.022</p>	<p>103.00.12.016</p>
		
<p>103.00.16.013</p>	<p>103.00.26.016</p>	<p>103.00.18.010</p>

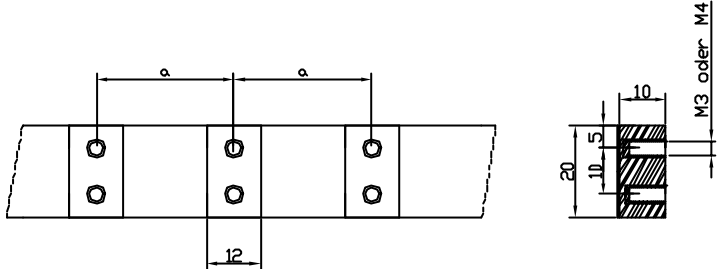
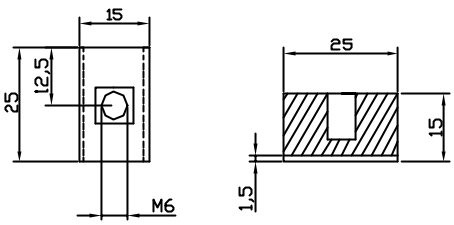
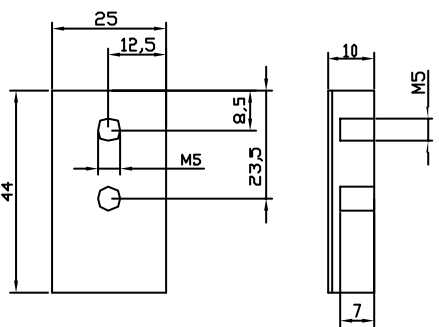
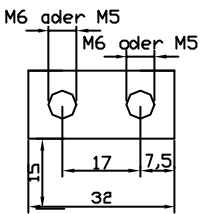
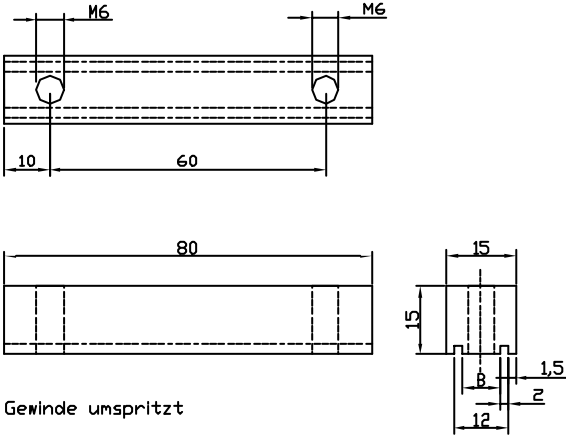
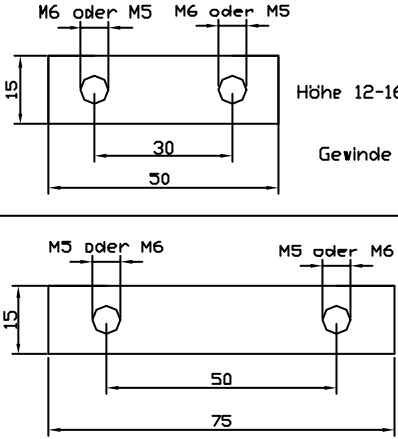
Nocken spez. Bauform 103.00.

		
<p>103.00.028.007</p>	<p>103.00.018.025</p>	<p>103.00.012.012</p>
		
<p>103.00.037.030</p>	<p>103.00.70.015</p>	
		
<p>103.00.050.025</p>	<p>103.00.065.015</p>	<p>103.00.033.01833</p>
		
<p>103.00.020.011</p>	<p>103.00.020.30</p>	<p>103.00.028.010</p>

Nocken spez. Bauform 103.00.

	<p>150mm breit</p>	
<p>103.00.029.040</p>	<p>103.00.030.017</p>	
<p>Breite: 15mm</p>		
<p>103.00.025.050</p>	<p>103.00.008.045</p>	<p>103.00.012.012</p>

Nocken mit Gewindebuchsen umspritzt oder eingedrückt 104.00.

 <p>Gewinde umspritzt</p>	 <p>Gewinde umspritzt</p>
 <p>Gewinde umspritzt</p>	 <p>Höhe 12-16 Gewinde umspritzt</p>
 <p>Gewinde umspritzt</p>	 <p>Höhe 12-16 Gewinde umspritzt</p>

Nocken mit Gewindebuchsen umspritzt oder eingedrückt 104.00.

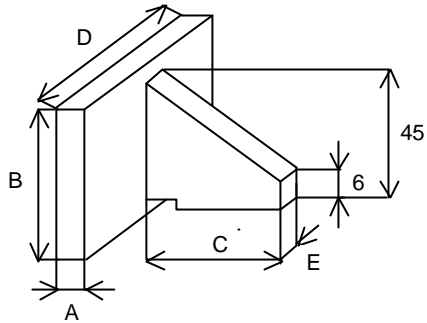
<p>Gewinde mit TPU umspritzt</p> <p>M4 / M5 / M6</p>	<p>M4 / M5 / M6 Höhe: 12-16mm Gewindebuchse umspritzt u. verdrehges.</p>	<p>Gewinde mit TPU umspritzt</p> <p>M6 16mm 1 2</p>
<p>104.00.040.020</p>	<p>104.00.150.15</p>	
<p>Gewinde mit TPU umspritzt</p> <p>M4 / M5 / M6</p>	<p>Gewinde mit TPU umspritzt</p> <p>M6 16mm 1 2</p> <p>7,5 17 32 15</p>	<p>7,5 15 70 15 100</p>
<p>104.00.044.025</p>	<p>104.00.032.15</p>	<p>104.00.100.15</p>

Mitnehmer mit Abstützung Form F

106.01.000.000

aufgeschweißt auf PU-Zahnriemen

Material : TPU 92 ° Shore A Farbe weiß
 Schweißposition +/-0,3mm von Sollposition
 Nockenfuß, Prallseite ohne Schweißwulst



A	B	C	D	E
Toleranz +/-0,2	+/- 0,3	+/- 0,3	+/- 0,3	+/- 0,3
5	15 - 50	10 - 36	15 - 50	5 - 10
	51 - 100	10 - 36	15 - 50	5 - 10
6	15 - 50	10 - 36	15 - 50	5 - 10
	51 - 100	10 - 36	15 - 50	5 - 10
8	15 - 50	10 - 36	15 - 50	5 - 10
	51 - 100	10 - 36	15 - 50	5 - 10
10	15 - 50	10 - 36	15 - 50	5 - 10
	51 - 100	10 - 36	15 - 50	5 - 10
12	15 - 50	10 - 36	15 - 50	5 - 10
	51 - 100	10 - 36	15 - 50	5 - 10

alle Maße in mm

Sonderausführungen nach Absprache :

- maßliche Abweichungen, auch mit mehreren Abstützungen Bohrungen, Gewindeeinsätze usw.

-reduzierte Aufschweißfläche

